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Bolens was started by Harry Bolens and John Gilson in Port Washington, Wisconsin. In 1987, Bolens was purchased by Garden Way and merged with the Troy-Bilt brand. Garden Way was then purchased by MTD in 2001. MTD continued to use the Bolens name until about 2010 on lawn tractors. Bolens - official site

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Page 13 18.13. Using an impact gun with a 7/8 inch socket, 38" or 42" cutting deck and facing UP on tractors remove the flange nut securing the transmission with a 46" cutting deck. pulley to the transmission.

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